

Average amount of Biofuels needed by one person per day in developing countries

WOOD FUEL:	1 Kg / day x capita
CHARCOAL:	0.287 Kg / day x capita
BIOGAS:	0.8 m ³ / day x capita
BIO-SYNGAS:	1.37 m ³ / day x capita
BIOETHANOL:	0.260 li / day x capita

(Av. in Africa, India, Indonesia, China, Mexico)

Biomass Resources of major interest for conversion into gaseous cooking fuel

- Straw
- Corn stalk
- Bagasse
- Agriculture residues (any type)
- Forestry residues
- Herbaceous crops

Economics (estimation)

COST OF BIOSYNGAS (in Developing Countries)

based on biomass cost of 20 €/t (moisture 10%) and capacity of plant ~ 130 t BioSynGas/y

250 €/t BioSynGas
(~ 500 €/TOE)

SPECIFIC INVESTMENT COSTS (indicative)

~ 2,800 €/t x year (Europe)
~ 950 €/t x year (Developing Countries)

In Dev. Countries after transfer of technology the investment and BioSynGas production cost could be reduced considerably

BioSynGas main characteristics

HEATING VALUE: 4,500 Kcal/Kg (0.45 Kg OE/Kg)

SPECIFIC WEIGHT: 0.67 Kg/Nm³

CHEMICAL COMPOSITION: (steam reforming at 850°C)

(average values)

H ₂	51.8% in volume
CO	45.1% in volume
CO ₂	2.7% in volume
CH ₄	0.4% in volume



M.H.V. gas generator-stove (China)

PUBLISHED BY



Piazza Savorarola, 10 - 50132 Florence - Italy
Tel. +39 055 5002174 - Fax +39 055 573425
eta.fi@etaflorence.it - www.etaflorence.it



Sylvesterstr. 2 - 81369 Munich - Germany
Tel. +49 89 720 127 35 - Fax +49 89 720 127 91
wip@wip-munich.de - www.wip-munich.de



Rond Point Schuman, 6 - B 1040 Brussels - Belgium
Tel. +32 2 28 28 420 - Fax +32 2 2828 424
eubia@eubia.org - www.eubia.org

Neither the publisher, nor the European Commission or any person acting on behalf of the Commission is responsible for the use which might be made of the information contained in this publication. Reproduction is authorised provided the source is acknowledged.

LATIN AMERICA THEMATIC NETWORK
ON BIOENERGY

LAMNET



Biomass Gas Generators

to supply

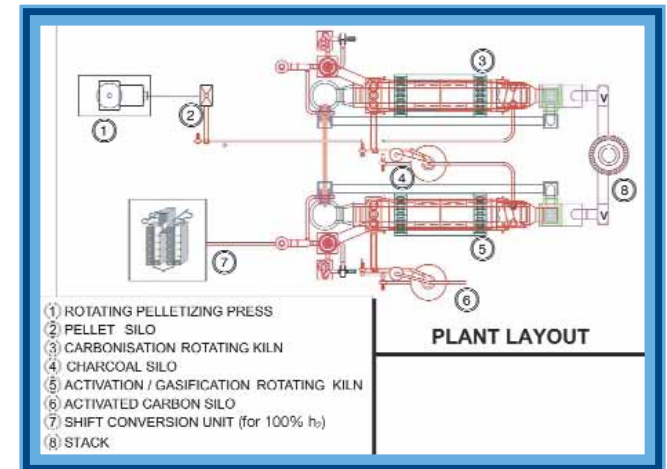
Low pollution Cooking Fuels

(in villages or small towns)

Concept developed by Dr. Ing. Giuliano Grassi, EUBIA - Brussels.

Project & Experimental activity: Prof. Leonetto Conti, University of Sassari and Dr. Raffaele Ostan, Saronno (Milano).

For further information please contact Dr. Ing. Giuliano Grassi:
eubia@eubia.org



This publication has been realised in the framework of LAMNET, thematic network funded by the European Commission, DG Research, Programme "Confirming the international role of Community Research" (Project no. ICA4-CT-2001-10106)

Only a portion of the energy content of the fuel is absorbed by the food to be cooked

Cooking fuel efficiency (Typical Useful Energy / Input Energy)

BIOFUELS	% OF HEAT UTILISED FOR COOKING
Wood Open Fire	5 - 10%
Brick - Stoves	12 - 15%
Charcoal	20 - 25%
Biogas / BioSynGas	30 - 40%
Vegetal Oil	40%
Bioethanol	40%

CONVENTIONAL FUEL	% OF HEAT UTILISED FOR COOKING
Natural Gas (0.8 Kg OE/m ³)	43%
Kerosene (1 Kg OE/Kg)	30 - 40%
L.P.G. (1.1 Kg OE/Kg)	40 - 60%
1KW Electricity (0.086 Kg OE)	65%

Biomass can be converted into modern cooking fuel (BioSynGas)

Conversion of solid Biomass into cooking BioSynGas

TECHNOLOGY: 3 steps process

- 1st drying & pelletisation of biomass
- 2nd Carbonisation of pellets
- 3rd Steam reforming of charcoal pellets

MASS CONVERSION EFFICIENCY

~ 0.6 Kg BioSynGas / Kg of pellets
(0.280 Kg OE / Kg of pellets)

ENERGY CONVERSION EFFICIENCY (from Humid Biomass)

BioSynGas energy content / energy content of biomass

$$\eta = 68\%$$

The importance of cooking fuels

The availability of an adequate amount of cooking energy is a vital element for a correct nutrition of human being. Thereby the energy utilisation efficiency depends on the type of fuel and of the cooking systems.

The useful food input energy for cooking varies considerably and the dietary (cooking) habit changes from continent and among countries.

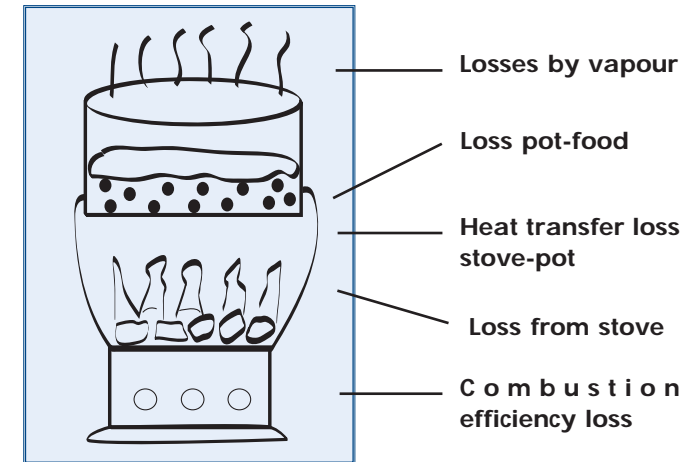
In industrial countries the most used cooking energy sources are: Natural – Gas / Town – Gas / L. P. G. / electricity.

In many Developing Countries the most usual cooking fuels are: solid, gaseous, liquid biofuels like:

- Wood fuels (30% moist.) 0.28 Kg OE/Kg
- Residues (briquettes – pellets) 0.45 Kg OE/Kg
- Dung wastes (15% moist.) 0.34 Kg OE/Kg
- Charcoal (0.7 Kg OE/Kg)
- Biogas (0.5 Kg OE/m³)
- M.H.V. (gas average 0.31 Kg OE/m³ - 0.67 Kg/m³)
- Vegetal oils (1 Kg OE/Kg)
- Low grade (96°) Bioethanol (0.65 Kg OE/Kg)
- Bioelectricity (0.085 Kg OE/KWhe)
- Bioethanol (95°) (0.665 Kg OE/Kg)

Wood fuel had been, for a long period, the only source of energy for cooking.

Energy losses during cooking (Conventional Stove and Pot)



Influence of the type of cooking pot on the fire wood consumption

	Kg wood/Kg food
CLAY POT	1,5
ALUMINIUM POT	1

Cooking Energy needs (per person)

DEVELOPING COUNTRIES (INDIA)

Firewood Energy Input: 150 Kg OE/y
(corresponding to ~ 1 dry Kg/day pro capita)
Modern Energy Input: ~ 40 - 50 Kg OE/y

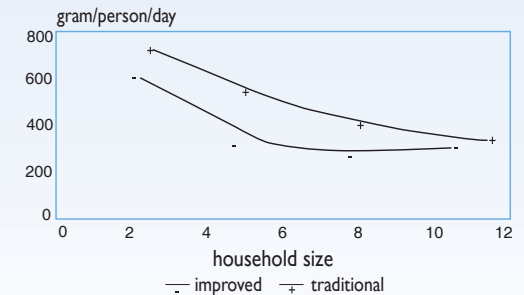
INDUSTRIAL COUNTRIES:

Input Energy ~ 50 Kg OE/y

INPUT OF USEFUL ENERGY INTO FOOD

15 Kg OE/y

CHARCOAL CONSUMPTION for improved and traditional stoves



80 households in Kigali households were visited daily during a two week period

Source: W.B.

Calorific Values

Scale 10 MJ

Volumetric basis MJ/m³



MODERN GASEOUS FUELS COMPARISON



BIOMASS PELLETS



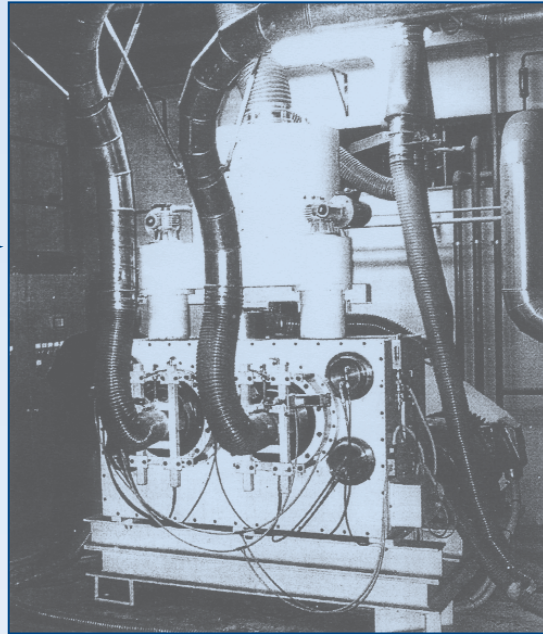
Published by ETA - Florence and WIP-Munich in the framework of LAMNET Thematic Network funded by the European Commission, DG Research, Programme "Confirming the international role of Community Research" (Project no. ICA4-CT-2001-10106).



The activities of LAMNET include the analysis of available biorenergy technologies and systems as well as the development and implementation of policy options for the promotion and deployment of biorenergy.

Should you wish to receive more information on this Thematic Network, please contact the project coordinator:

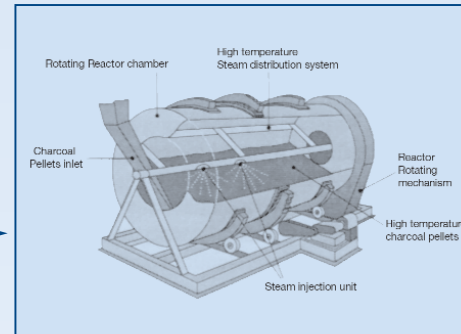
Dr. Rainer Janssen, WIP-Munich, tel. +49 89 720 127 43 - fax +49 89 720 127 91 - E-mail: rainer.janssen@wip-munich.de



DRYING & PELLETTING MILL (first step process)

CHARCOAL PELLETS

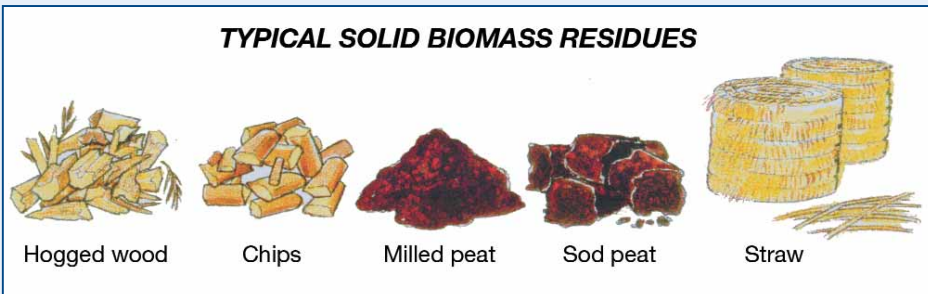
STEAM REFORMING OF CHARCOAL PROCESS (third step process)



PELLETS CARBONISATION PLANT (second step process)

BIOSYNGAS

TYPICAL GAS STOVE



ECONOMIC ANALYSIS OF PRODUCTION (Europe)

Sorghum Bagasse (moisture 30%) 45,000 t/y (1€ = 1.25\$)

		CHARCOAL	BIOSYNGAS
Output	t/y	11,690	21,300
Total Investment	M€	3.156	5.155
Yearly Costs	M€	1.915	2.426
Market price	€/t	215	138
Sales	M€/y	2.141	2.931
Gross Profit	M€/y	0.503	0.505
Net profit (taxation 45%)	M€/y	0.276	0.277
Spendable Profit	M€/y	0.592	0.792
Payback time	years	5.3	6.5
Return of investment	%	18.8	15.4

From the economic analysis it appears that it is possible by large capacity plants to produce Charcoal at 160 €/t - BioSynGas at ~ 500 €/TOE). In Developing Countries better economic results are expected

Scheme of BIOGAS+BIOSYNGAS DISTRIBUTION (in villages)

